

Work Order ID 155467

Tuesday, January 17, 2017 11:16:42 AM

155467

Page 1

Item ID: D3984-030 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Rubber Extrusion, X-Tube, 3"
 Start Date: 1/17/2017 Start Qty: 100.00 ***100*** Cust Item ID:
 Required Date: 1/20/2017 Req'd Qty: 100.00 ***100*** Customer:
 Reference:

Approvals: Process Plan: DAS 21 9-89 Date: JAN 17 2017 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3984	REV A								
100		0.00							
100									
Packaging	Memo	0.00							
Packaging	cut per drwg								
110	QC5- Inspect part completeness to step on W/O	0.00							
110									
QC	Memo	0.33							
Quality Control									
120	Identify as per dwg & Stock Location: <u>54067</u>	0.00							
120									
Packaging	Memo	0.17							
Packaging									

DAS
36
9-89

DAS
38
9-89

FEB 01 2017

FEB 02 2017

Work Order ID 155467***155467***

Page 2

Tuesday, January 17, 2017 11:16:42 AM

Item ID: D3984-030 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Rubber Extrusion, X-Tube, 3"
Start Date: 1/17/2017 Start Qty: 100.00 ***100*** Cust Item ID:
Required Date: 1/20/2017 Req'd Qty: 100.00 ***100*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	1.67							
Quality Control									

DAS
21
9-88

FEB 02 2017

Picklist Print

Tuesday, January 17, 2017 11:16:47 AM

Page 1

Work Order ID: 155467

155467

Parent Item: D3984-030

D3984-030

Parent Item Name: Rubber Extrusion, X-Tube, 3"

Start Date: 1/17/2017

Required Date: 1/20/2017

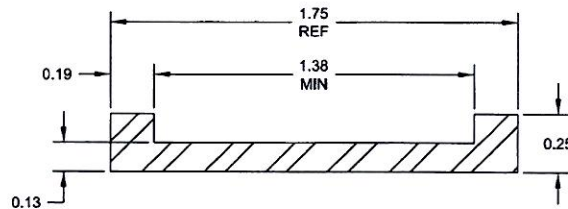
Start Qty: 100.00

Required Qty: 100.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3984		Manufactured	No				f	160.0000		25			DAS
D3984									**			17/02/01	36 9-89
Rubber Extrusion, Crosstube (\$ per foot)													
				<u>Location</u>				<u>Loc Qty</u>					
				ST413				0.5					
					139666			0.5					
				ST625				159.5					
					140331			159.5					

SPECIFICATION CONTROL DRAWING



D3984-XXX

PART NUMBERING: D3984-035

BASIC PART LENGTH IN TENTHS OF AN INCH

EXAMPLE: D3984-035 = PART 3.5 INCHES LONG
EXAMPLE: D3984-100 = PART 10.0 INCHES LONG

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 155467 MJS
17-01-17

RELEASED
2009-11-11
MP

NOTES:

- 1) MATERIAL: NEOPRENE BLACK 50 DUROMETER
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) PREFERRED SUPPLIER: ACCURATE RUBBER (ACR GROUP), RICHMOND, B.C., CANADA.
PART NUMBER 110750006

A NEW ISSUE		AJS	09.11.06
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	AJS		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.11.06		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3984
REV. A
SHEET 1 OF 1

TITLE
RUBBER EXTRUSION, X-TUBE
SCALE
NTS

COPYRIGHT © 2009 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD.